

22. (New) The system of claim 1 wherein said system further includes:  
a mounting mechanism for mounting said press on said top rail and allowing said press to  
adjustably move relative to said top rail.

*23*

24. (New) The system of claim 19 wherein said system includes:  
a plurality of said tool heads; and  
each of said tool heads having a differing configuration to press deformations in a  
bumper depending on the size, location and style of bumper.

*24*

25. (New) The system of claim 19 wherein said adjustable position mechanism  
includes:  
at least one leveling block to support a bumper in a correct position.